PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference								
	FOR FURTHER ACTION	See Form PCT/IPEA/416						
International application No.	International filing date (day/mon	h/year) Priority date (day/month/year)						
PCT/FR2004/000054	14.01.2004	15.01.2003						
International Patent Classification (IPC) or national classification and IPC								
E06B3/673								
Applicant								
SAINT-GOBAIN GLASS FRANCE et al.								
This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.								
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		A contract of Ciliana						
	ant and to the International Bureau) a total	****						
sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).								
the disclosur	sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental							
Box.								
b (sent to the Intern	ational Bureau only) a total of (indicate ty	pe and number of electronic carrier(s))						
		, containing a sequence listing and/or tables						
	omputer readable form only, as indicated administrative Instructions).	in the Supplemental Box Relating to Sequence Listing (see						
4. This report contains indicatio	ns relating to the following items:							
Box No. I Bas								
		ovelty inventive step and industrial applicability						
	Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement							
Box No. VI Cer	Box No. VI Certain documents cited							
Box No. VII Cer	Box No. VII Certain defects in the international application							
Box No. VIII Certain observations on the international application								
Date of submission of the demand	Date of co	mpletion of this report						
		•						
Name and mailing address of the IPEA	VEP Authorize	d officer						
Facsimile No.	Telephon	No.						

Translation

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/FR2004/000054

Box No. I	Basis of the report						
1. With indic	regard to the language, this report is based on the international application in the language in which it was filed, unless otherwise rated under this item.						
	This report is based on translations from the original language into the following language which is the language of a translation furnished for the purposes of:						
	international search (Rule 12.3 and 23.1(b))						
	publication of the international application (Rule 12.4)						
	international preliminary examination (Rule 55.2 and/or 55.3)						
rece	2. With regard to the elements of the international application, this report is based on (replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report):						
	the international application as originally filed/furnished						
	the description:						
	pages 1-15 as originally filed/furnished						
	pages* received by this Authority on						
	pages* received by this Authority on						
	the claims:						
	nos. 1-24 as originally filed/furnished						
	nos.* as amended (together with any statement) under Article 19						
	nos.* received by this Authority on						
	nos.* received by this Authority on						
	the drawings:						
	sheets 1-6 as originally filed/furnished						
į	sheets* received by this Authority on						
	sheets* received by this Authority on						
	a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.						
3.							
] 3. U	The amendments have resulted in the cancellation of:						
ļ	the description, pages						
	the claims, nos.						
	the drawings, sheets/figs						
	the sequence listing (specify):						
	any table(s) related to sequence listing (specify):						
4.	This report has been established as if (some of) the amendments annexed to this report and listed below had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).						
	the description, pages						
	the claims, nos.						
	the drawings, sheets/figs						
	the sequence listing (specify):						
	any table(s) related to sequence listing (specify):						
* If it	tem 4 applies, some or all of those sheets may be marked "superseded."						

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International application No.
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Вох	No. V Reasoned statemer citations and expla	nt under Ar mations sup	ticle 35(2) with regard to novelty, inventive step or industrial applicability; oporting such statement	
1.	Statement			
	Novelty (N)	Claims	5-7	YES
		Claims	1-4, 8-24	NO
	Inventive step (IS)	Claims	6,7	YES
		Claims	1-5,8-24	NO
	Industrial applicability (IA)	Claims	1-24	YES
		Claims		NO

2. Citations and explanations (Rule 70.7)

Reference is made to the following documents:

D1: US-A-4911779

D2: FR-A-2 807 783

D3: FR-A-2 636 380

D4: US-A-3 886 013

D5: US-A-3473 988

D6: EP-A-0 671 534

D7: EP-A-0 122405

- 1. The present application does not meet the requirements of PCT Article 33(1), since the subject matter of claim 1 does not comply with the criterion of novelty defined by PCT Article 33(2).
- 1.1 Document D1 describes (the references between
 parentheses apply to said document):

a tool-holder device (34) carrying at least one tool, in particular a nozzle (36) working in conjunction with at least one substrate (31, 32) which is placed on its edge, wherein said device (34) is capable of translating and rotating the

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

tool relative to the substrate (column 16, line 53 to column 18, line 57), and said substrate is capable of being translated relative to the tool when the latter is being operated. The nozzle (36) works in conjunction with the substrates (31, 32) without engaging the edge thereof (see figure 1).

D1 therefore describes all the features of claim 1.

1.2 Document **D3** also describes all the features of claim 1 (the references between parentheses apply to said document):

a tool-holder device (6, 7, 8) carrying at least one tool, in particular a bead application head (3) working in conjunction with at least one substrate (1) which is placed on its edge, wherein said device (6, 7, 8) is capable of translating and rotating the tool (3) relative to the substrate (page 5, line 18 to page 6, line 25), and said substrate is capable of being translated relative to the tool when the latter is being operated. The head (36) works in conjunction with the substrates (31, 32) without engaging the edge thereof (see figure 7).

The present application does not meet the requirements of PCT Article 33(1), since the subject matter of claim 5 does not comply with the criterion of inventive step defined by PCT Article 33(3).

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Box No. V

Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

Document D3, which is considered the prior art closest to the subject matter of claim 5, describes all the features of the independent claim, but not the means for applying and bonding a spacer member on the edges of the substrates described in claim 5.

The problem that the present invention is intended to solve can therefore be considered to be that of adapting the known machines for placing a spacer member in such a way that they can be used to make an insulating glazing in which the spacer member bears against the edges of the glass sheets via the inner surface thereof (see, e.g., the glazing known from document D2).

The solution to said problem, as proposed in claim 5 of the present application, is not considered to involve an inventive step (PCT Article 33(3)) for the following reasons:

Faced with this problem, it would be obvious for a person skilled in the art to operate the application head of the machine as per document D3 on the edges of the sheets rather than on the sides thereof, thereby arriving at the subject matter of claim 5.

Moreover, figures 1 and 7 of document **D4** illustrate an application head (50, 54) carried by a tool-holder (44) and operating on the edges of glazing sheets. Thus, a person faced with

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Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; Box No. V citations and explanations supporting such statement technical problems relating to operating the application head of the machine according to document D3 on the sheet edges would turn to the content of document D4, which would provide a solution to said problem. Dependent claims 2-4 and 8-24 do not contain any 3. feature which, when combined with the features of any one of the claims to which they refer, defines subject matter that complies with the requirements of novelty and/or inventive step of the PCT (see the other documents cited in the search report).